

# Installation Guide

for T-Flex Flexible Saddles



**A.** Drill hole 90° to pipe axis.



**B.** Clean and file edge of drilled hole smooth.



**C.** Ensure saddle is located correctly and centrally over hole in the main sewer. Tighten the clamps around the main sewer to 6 Nm. Then press lateral pipe down to lowest stop. Tighten the clamp around the Lateral connection to 6 Nm.

T-Flex	Lateral Pipe O.D. (mm)	Main Sewer O.D. (mm)	Core I.D. (mm)
110	105 - 120	200 - 400	117 - 125
125	115 - 130	200 - 400	126 - 135
160	150 - 170	250 - 500	167 - 175
200	175 - 200	300 - 500	203 - 213

## MISSION Rubber (UK) Ltd.

Units 4+5, Atlas Business Park,  
Stannhill Close,  
Ecclesfield, Sheffield, S35 9TG

Tel: 01 14 257 0040  
Fax: 01 14 257 1122  
e-mail: [info@missionrubber.co.uk](mailto:info@missionrubber.co.uk)  
web: [www.missionrubber.co.uk](http://www.missionrubber.co.uk)